

Special HSGT Taps

Express Delivery Service



Sutton Tools is a leading international Manufacturer of specialist cutting tools and is renowned for producing high performance, precision cutting tools specifically designed to individual customer requirements.

With comprehensive customer service and warehouse facilities, our **Express Delivery Service** enables us to meet your requirements more efficiently than ever before.

All Thread Forms

UN, Metric, UNJC, UNJF, MJ, UH, Pg, Whit, Rope forms & Acme and more!!

With our state of the art CNC grinding equipment almost any profile can be achieved. Feel free to discuss these with our Tech team.

Within 24 hours*

- Straight Flute Taps M3 to M127
- Spiral Taps M3 to M36

Within 48 Hours*

• Gun Taps M3 to M36

Within 5 Working Days*

Surface Finishes and Treatments:

- Steam Oxide
- Gas Nitride
- Titanium Nitride
- Titanium Carbo-Nitride
- Chromium Nitride
- Titanium Aluminum Nitride





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| | APPLICATION TAP | - SPECIAL ENQUIRY | |
|--|---|---|--|
| Customer No.: Company: Address: State / Province: Country: | New Customer | Order No. Contact: Phone: Fax: Email: | |
| Tap Details | | | Quantity: |
| Basic Geometry Thread Cutting Thread Forming Size: Thread Limit: NB: If special thread form, please supply details on separate drawing. d ₁ d ₂ l ₁ l ₂ l ₃ sq a/f Workpiece Details | Tool Material HSS HSS V3 PM-HSSE V3 PM-HSS Co SPM VHM | Coating Uncoated Steam Oxide TiN TiAIN TiCN other I1 Machine Details | Existing Method Manufacturer: Dimensions: Tolerance: Product No: Speed: |
| Component: | □ Long Chipping □ Blind Hole □ Drilled □ Cast □ Punched | Machine Type: Coolant: CNC Neat Oi Semi Auto Mist / D Manual Emulsion Emulsion Wachine Direction: Vertical Feed: Horizontal CNC Oblique Mechar Work Piece Holder: Stationary Hydrau Manual | Ory Tapping Chuck on >5% Tension On >10% Compression Tapping Attachment Tapping Chuck (rigid) Collet Chuck (length compensating) |
| Drawing / Notes | | | |